

Need More Information? Call:
California Air Resources Board (800) 952-5588
Or Call Your Local Air Pollution Control District

Air Pollution Control Districts

Amador (209) 223-6406
Butte (916) 891-2882
Calaveras (209) 754-6400
Colusa (916) 458-5891
El Dorado (916) 621-5897
Glenn (916) 934-6500
Imperial (619) 339-4606
Lake (707) 263-7000
Lassen (916) 257-8311 x110
Mariposa (209) 966-3689
Mendocino (707) 463-4354
Modoc (916) 233-3939 x401
No. Sonoma (707) 433-5911
Placer (916) 889-7130
Sacramento (916) 386-6650
San Bernardino (619) 243-8920
San Diego (619) 694-3307
San Luis Obispo (805) 549-5912
Santa Barbara (805) 961-8800
Shasta (916) 225-5674
Siskiyou (916) 842-8029
Tehama (916) 527-4504
Tuolumne (209) 533-5693
Ventura (805) 645-1400

Multi-County Districts

Bay Area (415) 771-6000
Feather River
Sutter (916) 741-7500
Yuba (916) 741-6484
Great Basin (619) 872-8211
Monterey Bay (408) 647-9411
North Coast (707) 443-3093
Northern Sierra (916) 265-1398
San Joaquin Valley (209) 222-6111
Fresno (209) 445-3239
Kern (805) 861-3682
Kings (209) 584-1411
Madera (209) 675-7823
Merced (209) 385-7391
San Joaquin (209) 468-3473
Stanislaus (209) 525-4152
Tulare (209) 733-6438
South Coast (818) 572-6200
Yolo-Solano (916) 668-6700

BAGHOUSES

SELF-INSPECTION PAMPHLET



INSPECT your BAGHOUSE
PERFORM SCHEDULED
REDUCE MAINTENANCE
AIR POLLUTION

California Air Resources Board
Compliance Assistance Program

In Cooperation with Industry and
Local Air Pollution Control Districts

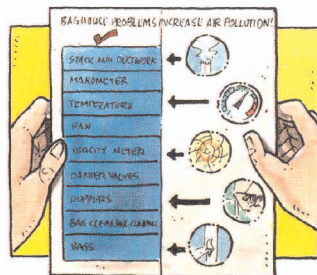
The Problem

One of California's major air pollution problems is **suspended particulate matter (PM₁₀)**. These particles, smaller across than a tenth of the thickness of a human hair, are tiny enough to be inhaled into our lungs and remain there, possibly causing long-term harm.

A Solution

Baghouses are used to prevent particles created by industrial processes from entering the air. In concept, baghouses work like vacuum cleaners. Particulates in an airstream are filtered out on surfaces of bags housed inside the unit.

Your local air pollution control district adopts regulations that limit maximum particulate outflow and the visibility of emissions from industrial processes. Air district inspectors will inspect your baghouse periodically. **Violations can cost your company money!**



Self-Inspections Cut PM₁₀

Problems with your baghouse can increase PM₁₀ output. Baghouses must be kept in good condition to keep particulate output contained within allowed limits. To do this, baghouses must be inspected and maintained by **plant personnel** on regular schedules. By following your schedule you can help prevent equipment breakdowns and reduce PM₁₀ in the air.

If your baghouse breaks down, call your local air district (APCD or AQMD) **right away**. Their breakdown rule may let you keep operating until repairs can be made.

Here's a rule of thumb to tell whether your baghouse is not working well enough:

If you can **barely see** a continuous flow of particulates from your baghouse stack, your process is probably in violation of the limits.

Your baghouse has a number of items that can affect how well it works. These can be viewed by folding the **Self-Inspection Checklist** (overleaf) as shown to the left. These items should be inspected regularly.

You Can Help!

By posting this checklist you can remind yourself to make these checks. You can also make your own checklists using this one as an example. By inspecting your baghouse, you can reduce PM₁₀ levels in the air and avoid Notices of Violation.

BAGHOUSE PROBLEMS INCREASE PM OUTPUT. USE THIS SELF-INSPECTION CHECKLIST TO DECREASE AIR POLLUTION !



	SUN	MON	TUE	WED	THU	FRI	SAT
STACK* AND DUCTWORK*							
MANOMETER*							
TEMPERATURE*							
FAN							
OPACITY METER*							
DAMPER VALVES							
HOPPERS							
BAG CLEANING CONTROLS*							
BAGS*							

Week of: _____

APCD Phone No: _____

PARTICULATES IN STACK GAS BARELY VISIBLE? LOOK, LISTEN FOR LEAKS IN DUCTS.

RECORD FABRIC PRESSURE. WATCH FOR TRENDS.

AIR TOO HOT? OR BELOW DEWPOINT? COOL AIR SUGGESTS LEAKS.

FAN STATIC PRESSURE NORMAL?

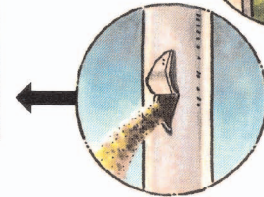
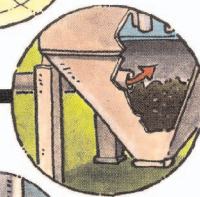
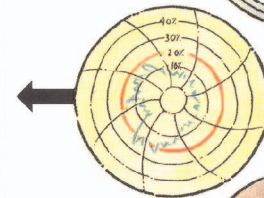
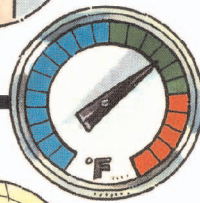
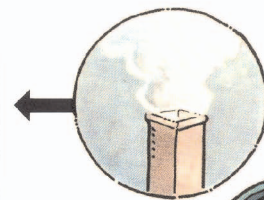
OPACITY TOO HIGH? RECENTLY CALIBRATED? OPACITY TOO HIGH DURING CLEANING CYCLES?

CHECK ALL ISOLATION, BYPASS AND CLEANING VALVES.

TOO FULL? BRIDGING OR PLUGGING? SCREW CONVEYOR LUBRICATED?

PROPER CLEANING SEQUENCE AND CYCLE TIMES? CHECK COMPRESSED AIR LINES AND SHAKERS.

CHECK FOR TEARS, HOLES, ABRASION, PROPER FASTENING, BAG TENSION. REPLACEMENT BAGS ON HAND?



Printed on recycled paper.

* Inspect twice per shift

* Inspect at least weekly